GEOPIER[®] **INTERMEDIATE FOUNDATION**[®] SOLUTIONS



GEOPIER IS GROUND IMPROVEMENT®



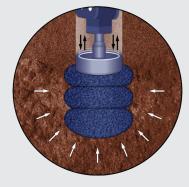
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GEOPIER® RAP SYSTEM SOLUTONS

Geopier introduced Rammed Aggregate Pier[®] (RAP) technology to the industry in 1989 as an Intermediate Foundation[®] solution that cost clients 30 to 50 percent less than deep foundations.

Today over 10,000 structures worldwide are supported by RAP technologies – GP3[®], Impact[®], Rampact[®], and X1[®] systems. Geopier Systems are used to reinforce inadequate soils, including soft to stiff clay and silt; loose to medium dense sand; organic silt and peat; variable, uncontrolled fill; including soils below the ground water table.

Our patented RAP technologies are constructed by applying direct vertical ramming energy to densely compact successive aggregate layers to form high stiffness engineered elements and increase the lateral stress that improves surrounding soils. This process provides superior support capacity, increased bearing pressures (up to 10,000 psf), and greater settlement control. Depending on site requirements, RAP systems can be installed using replacement or displacement methods.



GEOPIER® APPLICATIONS

- ► Foundations
- ► Floor Slabs
- ► Industrial Facilities
- ► Storage Tanks
- ► Grain Bins

- ▶ Wind Turbines
 - ► Uplift
- es Liquefaction Mitigation
 - ► Slope Stabilization
- Railway Subgrade Stabilization
- ► MSE Walls & Embankment Support

GEOPIER® RIGID INCLUSION SOLUTIONS

Geopier rigid inclusion systems are ground improvement elements used to transfer loads through weak, compressible soils to deeper underlying competent soils. Our rigid inclusions are comprised of either plain concrete, aggregate/ grout mixture or cement-treated aggregate.

Geopier rigid inclusions are used to increase bearing capacity (up to 12,000 psf) and minimize total and differential settlements in soft soil profiles, such as peat or organics, soft silt, or soft clay.

Geopier Rigid Inclusion systems include Armorpact[®], GeoConcrete[®] Columns and the Grouted Impact[®] system.

GEOPIER® RAIL AND SLOPE REINFORCEMENT SOLUTIONS

Through continued research and development, Geopier has expanded its system offerings to include two turn key solutions for specialty ground improvement applications.

The Geopier GeoSpikeSM system provides a rapid installation process to strengthen weak railroad track subgrades without track tie or ballast removal. The use of the GeoSpikes have proven to reduce the need to re-build and repair track sections.

Designed for shallow slides or constrained sites, the Geopier SRT[®] system provides a fast and easy solution that allows for emergency response and immediate stabilization. The SRT method has been used to repair landslides within roadway slopes, commercial and residential developments and pipeline alignments.

Both of these ground improvement methods provide additional Intermediate Foundation[®] solutions that are costeffective, reliable engineered foundation systems to meet your geotechnical challenges.



Watch system installation videos at www.geopier.com

RAMMED AGGREGATE PIER® SYSTEMS



GEOPIER GP3® SYSTEM

Known as the original Geopier[®] system, the patented Geopier GP3[®] system reinforces inadequate soils, including soft to stiff clay and silt, loose to medium dense sand, organic silt and peat, and variable, uncontrolled fill. The GP3 system allows for visible inspection of the spoils, and the opportunity to address changing ground conditions as they happen. GP3 is an effective alternative for massive over-excavation and replacement or deep foundations, including driven piles, drilled shafts, or auger cast-in-place piles.

Installation was completed ahead of schedule and within budget, which lead other contractors to complete their work earlier as well.
Josh Pfarr, General Contractor, Grain Bin Project, South Dakota

GP3® KEY PROJECTS

- Medical Center of Southeast Texas
- ► Carroll Wind Farm, IA
- ► Castle Oil Bulk Diesel Storage, NY
- ▶ Big River Resources Ethanol Plant, MO
- Amtrak Platform, RI
- Sienna Parkway MSE Wall, TX
- ► Marquee Condominiums, CA

Would I consider a Geopier system in the future? Absolutely!

> - Jerry Perry, General Contractor, Office space in Florida





GEOPIER IMPACT® SYSTEM

The Geopier Impact[®] system uses a patented displacement mandrel to reinforce inadequate soils, including loose sand, soft silt and clay, mixed soil layers, uncontrolled fill, contaminated soils and soils below the groundwater table. The displacement process allows for installation with no spoils and eliminates the need for casing. Its performance and cost-effectiveness make it the ideal solution for soils that are subject to caving. *Grout may also be added to create a rigid inclusion.

We were looking for speed and predictable cost, and we found that with Geopier technology.

- Jeff Garrett, Regional Project Manager, Apartments in Georgia







The Impact system doesn't generate spoils, so there are fewer equipment and transportation needs, which also provides a cost benefit.
Ken Lightbody, Project Manager, Student housing complex in Maryland

IMPACT® KEY PROJECTS

- Cascades Mixed-Use Development, FL
- ► KIA Auto Manufacturing Facility, GA
- ► Kinder Morgan Liquid Tanks, TX
- ► Large Power Plant, MD
- ► Premium Outlet Mall, Perú
- ► Bogazici Shipyard, Turkey
- ► Purzien Wind Park, Germany



RAMMED AGGREGATE PIER® SYSTEMS

GEOPIER RAMPACT® SYSTEM

The Geopier Rampact[®] system is recommended for installation in soils subject to caving because construction is facilitated using a patented tapered displacement mandrel, eliminating casing risks resulting in increased installation productivity. The Rampact system can use grout to stiffen the pier and eliminate the requirement to provide long-term confinement in soft clays and organic soils.

RAMPACT® KEY PROJECTS

- ► Chinatown Library, IL
- ► Midland Battery Plant, MI
- ► Petroleum Storage Tanks, MN
- ► Century Village at Cabrillo, CA

GEOPIER X1® SYSTEM

The Geopier X1[®] system is a combination of both replacement and displacement methods, which allows for construction flexibility and the ability to build through caving zones that are encountered during drilling operations. Like the original Geopier system, the X1 system's drilling operation allows for visual inspection of the hole and the opportunity to address changing ground conditions as they happen. Its performance, flexibility, and cost-effective qualities make it the ideal solution for reinforcing clay, silt, sand, and organic soils overlaying rock.

X1[®] KEY PROJECTS

- ► NASA Stennis Space Center, MS
- ► Refrigerated Distribution Center, TN
- ► Mantador Grain Storage Bin, ND

⁴ By using Geopier technology, we were able to create good soils out of bad soils.

- Kent Megorden, Project Manager, Three-level parking deck in Georgia





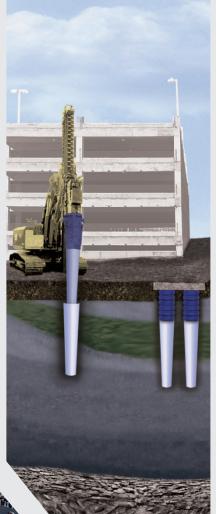
RIGID INCLUSION SYSTEMS

GEOPIER ARMORPACT® SYSTEM

The Geopier Armorpact[®] system is an ideal solution for supporting buildings and structures in soft clay and organic soils. Construction begins by driving a patented Armorpact sleeve to the design depth. Aggregate is placed within the confining sleeve and compacted with the mandrel. Applied loads are supported by the densely compacted aggregate that is laterally confined by the sleeve. The system provides greater economy for settlement control in soft, compressible soils.

ARMORPACT® KEY PROJECTS

- ► CarMax Auto Superstore, SC
- ► Automated Freezer Warehouse, IA
- ► Elven Sted Apartment Buildings, WI









GEOPIER GEOCONCRETE® COLUMNS (GCCs)

Geopier GeoConcrete[®] Columns (GCCs) provide a unique solution to support heavy applied loads and control settlement at sites with weak and compressible cohesive and organic soils overlying dense soils or rock. The system provides this support by installing high modulus elements through the low modulus soil to control settlements. GCCs provide an increased bearing capacity and are an effective replacement for deep foundations.

GCC KEY PROJECTS

- ▶ 11th Street Bridge, Washington, D.C.
- ► College Avenue Office Building and Garage, CT
- ► Grand Condominiums, Ontario

Geopier performed their critical path soil improvement work in less than three weeks, ensuring that the 16-month construction schedule would be completed on time.
Glenn Hofer, Project Executive, Apartment building in Minnesota

RAIL AND SLOPE REINFORCEMENT SYSTEMS

GEOPIER GEOSPIKE[™] SYSTEM

The Geopier GeoSpike[™] system is a cost-effective method for strengthening weak railroad track subgrades. The system creates strong elements in weak subgrade soils, and can be installed without removing railroad tracks, ties or ballast. Construction begins by driving a HDPE shell in pairs between rail ties to the design depths. The expanded top of the shell compresses between ties and expands back to its original shape after clearing the rail ties. Aggregate is then placed within the shell and compacted. The dynamic loads from the passing rail cars arch through the ballast and transfer down to a bearing layer.

GEOSPIKE[™] KEY PROJECTS

► Canadian National, Ontario



The Geopier SRT[®] system allows for the stabilization of new slopes and active slides up to 15 feet thick. The patented system is comprised of Plate Pile[™] elements, that are rapidly driven through unstable soil into a competent layer in a staggered spacing based on slope grades and soil properties to form a series of horizontal barriers. The Plate Pile elements transmit slide forces to the underlying stable soil to resist lateral movements and increase the factor of safety against instability. Designed to stabilize slopes where the soil conditions consist of an upper zone of weathered, loose, soft or disturbed soil over a stable zone of soil or soft rock. Plate Pile installations are fast and allow for immediate stabilization without the need for massive earthwork and site disruption.

SRT® KEY PROJECTS

- ► VDOT HOT Lanes Slope Reinforcement, VA
- Riverside Drive Slope Stabilization, TN
- ► New Madrid Power Plant, MO
- ▶ Pleasant Hill Slide Repair, CA





Small, mobile equipment allowed for work to be performed directly on the slope with no interruption of regular traffic patterns.
CE News, August 2013

GEOPIER IS GROUND IMPROVEMENT®

Work with geotechnical engineers worldwide to solve your ground improvement challenges. For more information call 800-371-7470, email info@geopier.com, or visit geopier.com.



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